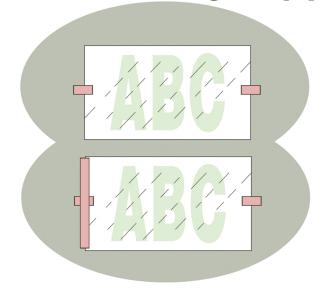


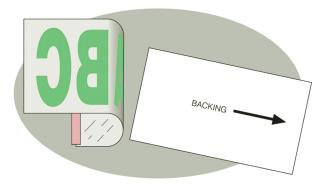
Vinyl Application Guide



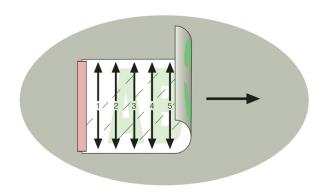
1. Place the application tape onto the plotted, weeded film.

Position the entire laminate without removing the backing and secure the sides with small strips of adhesive paper tape.

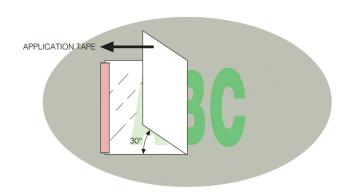
Then secure one entire side of the laminate with a strip of adhesive tape.



2. Remove the adhesive tape on the opposite side, turn over the entire laminate and remove the backing paper whilst holding up the decal.



3. Start applying the decal from the side that had been secured with adhesive tape and run the squeegee with regular, firm, overlapping movements from the centre upwards and then downwards until total adhesion is achieved. During the application, ensure that the decal is held steadily by keeping it away from the surface and only allowing the film to come into contact with the surface once it has been pressed with the squeegee. Avoid any surface contact with the part of the decal that has not yet been worked on with the squeegee as this would lead to the formation of air blisters.



- 4. Remove the application tape at a steady pace and at an angle between 15° and 30°. Once all application tape has been removed, carefully run the squeegee again over the entire decal.
- **5**. Pierce all air blisters with a pin and press to squeeze out the remaining air bubble. Do this carefully from one side of the pierced hole to avoid stretching and deforming the film.

Do not use knives of blades to punch the blisters because these could tear the film. Do not worry about very tiny air blisters because these will be reabsorbed by the adhesive itself.